

FIG. 1

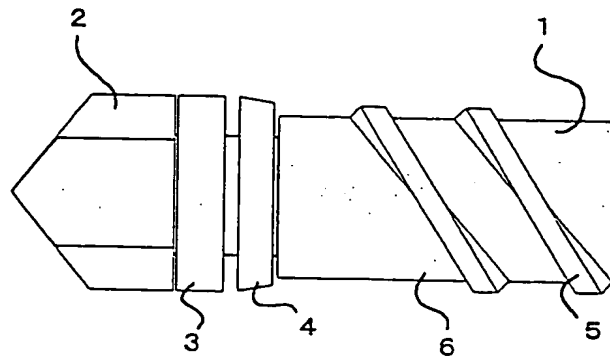


FIG. 2

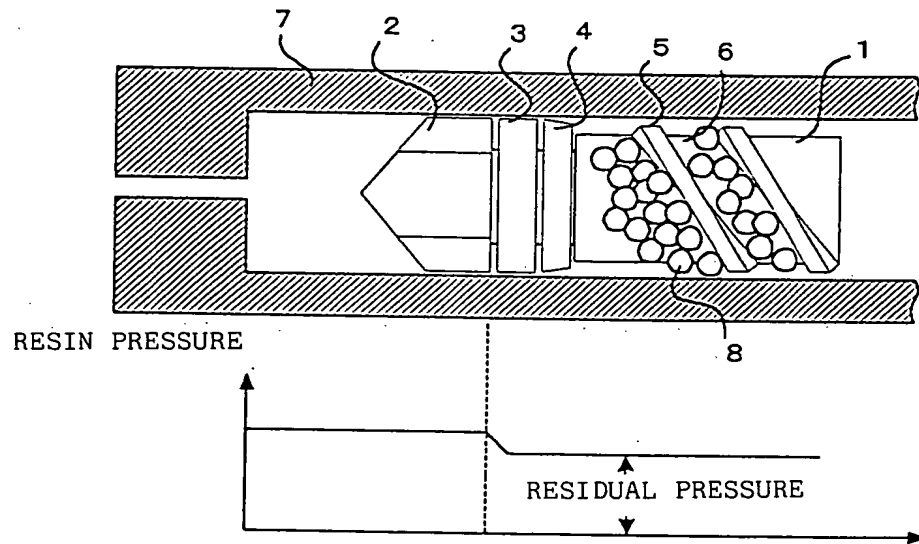


FIG. 3

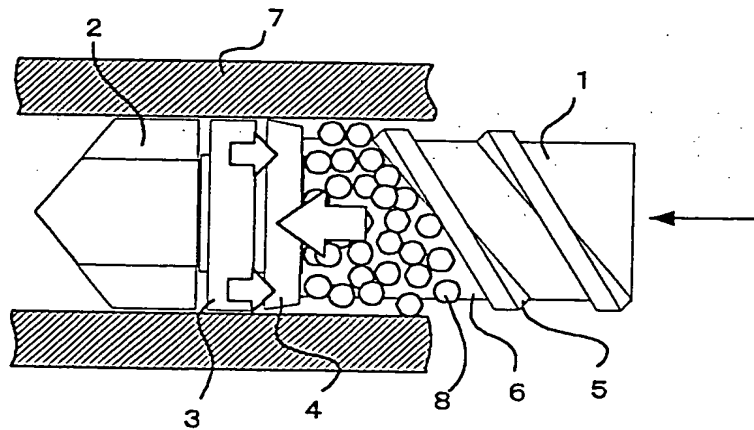


FIG. 4

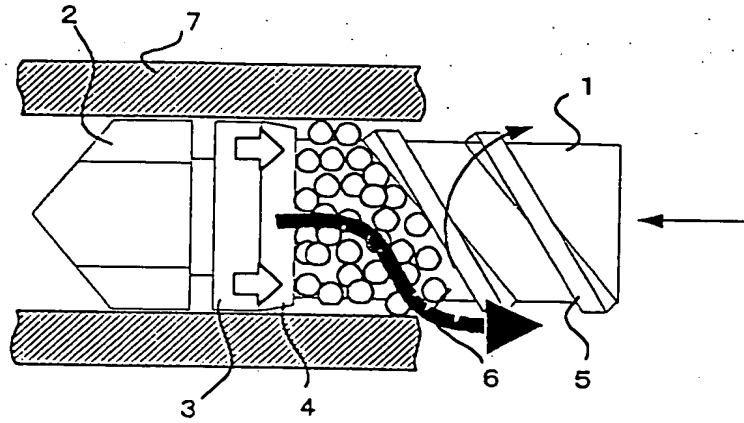


FIG. 5

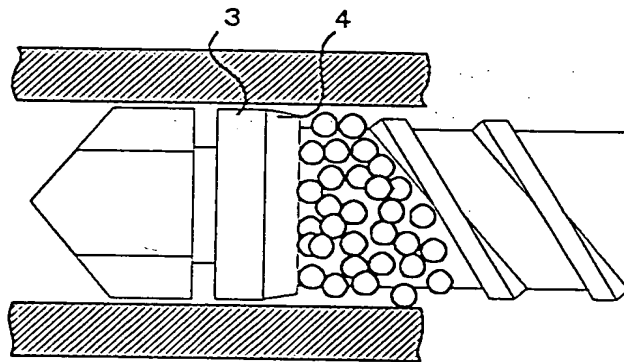


FIG. 6

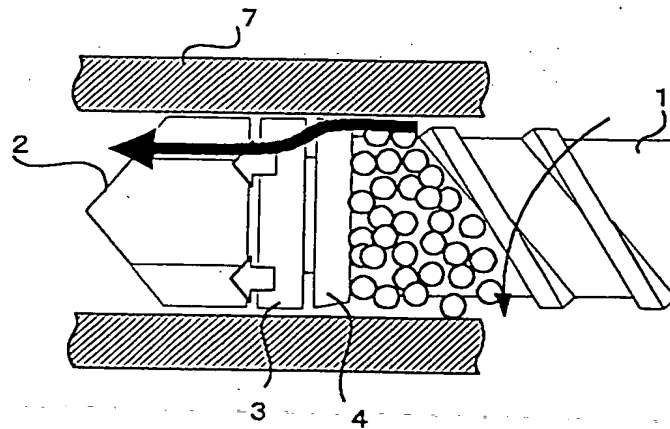


FIG. 7

AMOUNT OF SCREW ROTATION

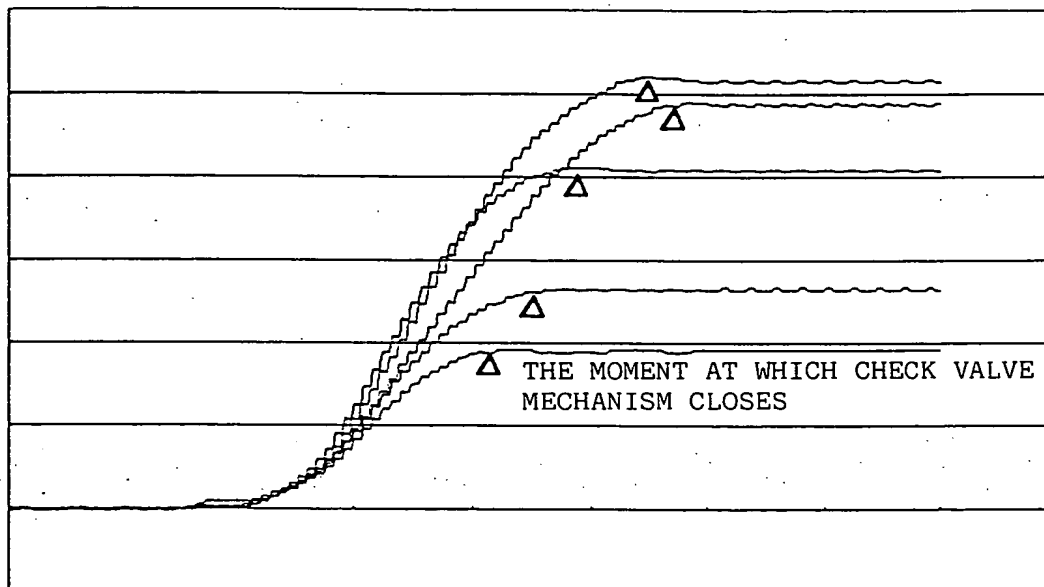
TIME ELAPSED FROM COMMENCEMENT OF  
OF INJECTION

FIG. 8

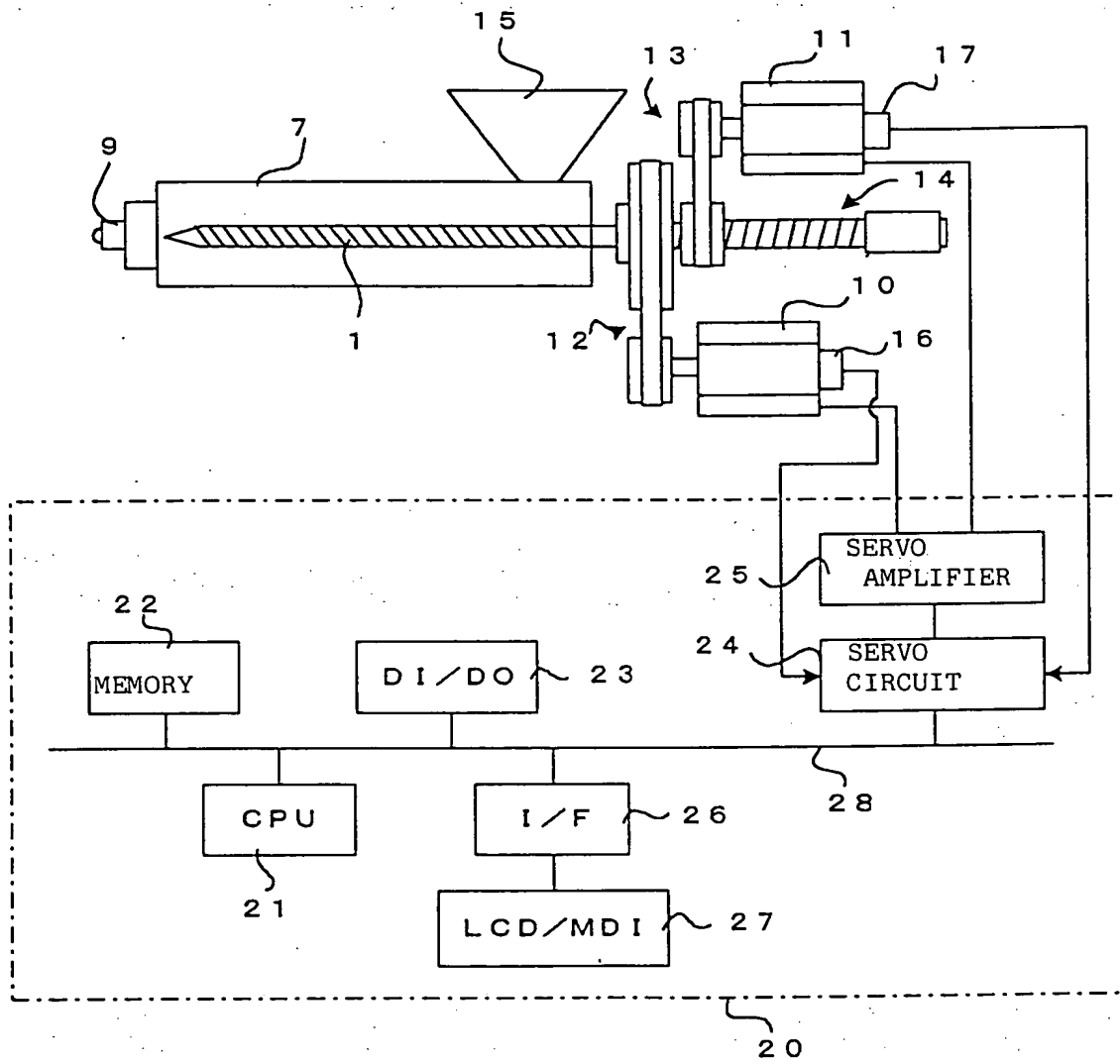


FIG. 9

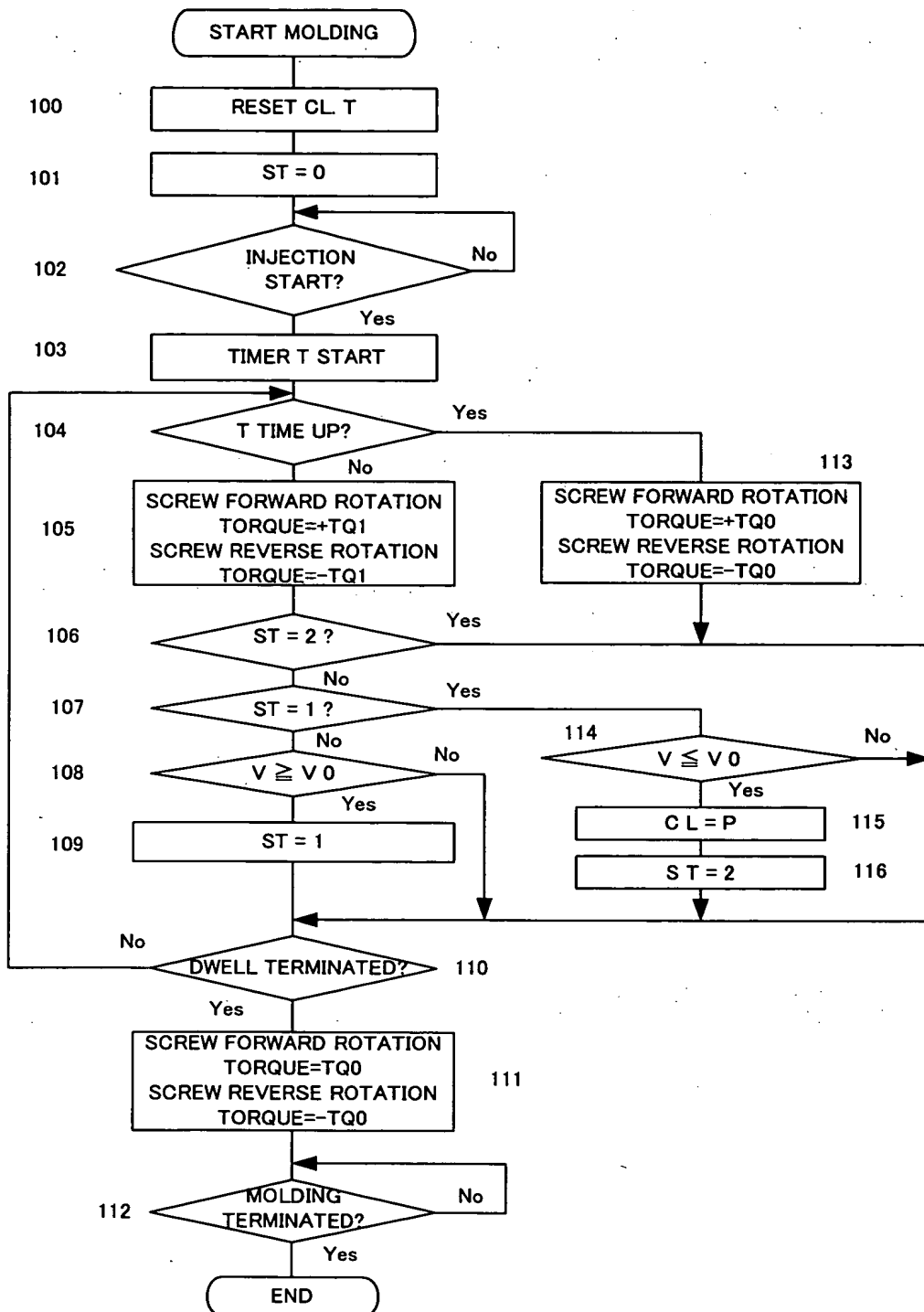


FIG. 10

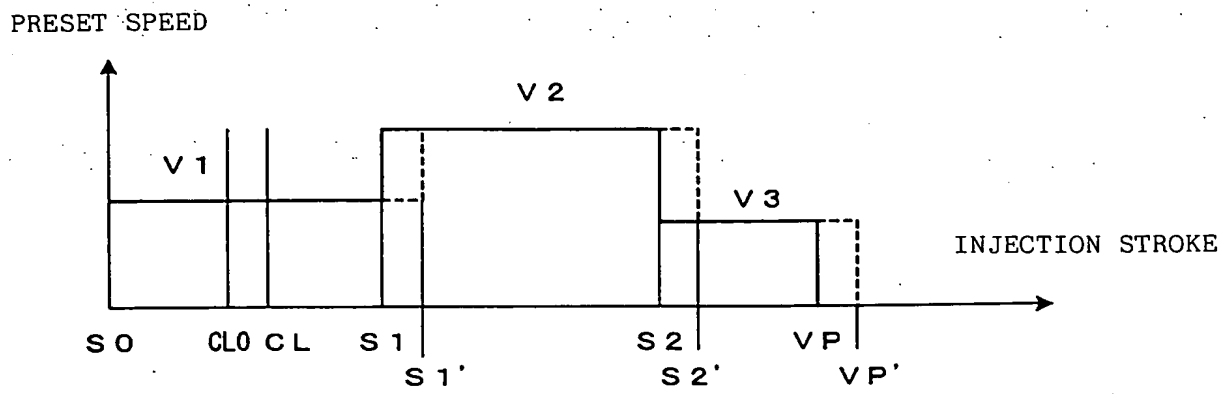


FIG. 11

